



Get your FREE 4 & 1/2 lb bag of Tuscan G/f Ocean
when you buy a 30 lb Tuscan chicken

<http://diannshappytails@msn.com> Diann @ 541-480-6987

Diann's Happy Tails

About Tuscan dog Food

go to: <http://www.info@PyramidPet.com>

check out ingredients; read reviews;

Find the 3 different types of pet foods offered.



We strive to create the very best possible product - honest, healthy, nutrition-packed food that'll fuel your pet's next great adventure. And that "honest" part is really crucial. It means that we never make claims to be something we're not, and we certainly will never mislead or misinform you.

The beauty of olive oil.

The olive oil we like to boast about is no gimmick. We put about 15 oz. of olive oil in every 30 lb. bag, approximately a tablespoon per serving, for maximum health benefits. There is simply no other pet food with as much olive oil as Tuscan Natural. The reason? Profits tend to come before nutrition. And that's never the case with us!

The process we use never degrades olive oil, either. The "smoke point" of olive oil, or the temperature at which the oil begins to break down, is 450 degrees. Our cooking temperatures never exceed 220 degrees, so Avoiding GMOs altogether is extremely difficult.

How all the wonderful benefits of olive oil are completely intact when it's mealtime for your pet!

The olive oil isn't cold-pressed, but instead the olives are ground into paste, and separated via horizontal decanters. Cold pressing is rarely used today and only by boutique facilities.

There is a delicate science to the incredible, special ingredient that's included in every recipe of our food, and it's a science we know really well.

greatly reduces your pet's ability Add your own olive oil? Uh, no.

That sounds like a logical idea, but trust us when we say it's not. Pouring olive oil onto your pet's food will completely throw off the nutritional balance. Their diet would immediately become far too high in fat, disrupt the proper levels of Omega 3, Omega 6 and Omega 9 Fatty Acids. In addition, and this is a crucial difference, by adding olive oil yourself, it y to gain the full benefit of the monounsaturated

fats (as opposed to the more common polyunsaturated fats found in sunflower oil) which is proven to stimulate the immune system, which the body uses to ward off disease and cancer.

A better body.

When you start feeding your pet Tuscan Natural, you'll want to start with about 20% less than your previous food. Then, simply keep an eye on your pet's ribs, you want to be able to feel their ribs, but not see their ribs. If they're losing or gaining too much weight, adjust accordingly.

One of the incredible benefits that you'll see once you make the switch is in the body contour of your pet. There's something pets tend to gain with many brands of pet food, and that's the unfortunate "carb gut". You'll probably notice that your pet will weigh the same after you switch to Tuscan Natural, but with a more sculpted body shape. They'll enjoy greater levels of energy and the best fur coat they've ever had, too. All while being fed less than with other brands! That's no miracle cure, just the power of olive oil.

And whether your pet is a pup or an old-timer, the food's the same. A body, regardless of age, needs a fine balance of proteins, fats, carbs, and the proper mix of vitamins and minerals. With the right mix of nutrition, fed in the right portions, you'll have a healthy and happy pet, young or old!

Genetically Modified Organisms (GMO). Yuck

ever, reducing GMOs is definitely a battle we believe is worth fighting. All of the Tuscan Natural recipes have been tested and certified to be GMO Free.

Organic vs. Natural.

We have never made the claim that Tuscan Natural Pet Foods are organic. Natural and holistic? Absolutely. The simple truth is, when it comes to organic pet foods, you must be careful. There are some pretty unscrupulous products on the market that claim to be organic, but simply are not. The USDA has some very stringent requirements for a product to be called truly organic and only one or two ingredients truly are. Marketing gimmicks and cool organic names are not enough.

You can trust, however, that all our ingredients are extremely thought out, natural and intended for the absolute best health of your pet.

Green is good.

The entire planet seems to be going ga-ga over "going green." And while this is a good thing, it can also be very misleading. Our main goal, first and foremost, is the health and well being of your pet.

If going green mandates we cut corners in that respect, we simply won't do it.

For example, during our design phase, we chose to use plastic bags over paper bags. To some, that may come across as a grievous sin against the planet. But our decision was made based on the fact that the plastic retained a far greater level of freshness for a longer period of time. That is extremely meaningful to your pet, their health and their overall enjoyment at mealtime. In addition, due to the high amount of olive oil in our products, it would require any paper bags to be lined with plastic anyway, preventing the oils from seeping through.

But just so you know that we do take the issue to heart, all our bags are fully recyclable and easily reusable!

Animal testing or animal loving.

We promote the latter. We abhor the other. Animal testing is for scientists who care little or nothing about the poor creature at their mercy. So radical is our stance, that we never perform or support any animal testing whatsoever, and require the same commitment from our suppliers,

researchers and scientists.

That being said, we do perform certain feeding trials with professional kennels and catteries to determine how the dogs and cats like our recipes. This is done with the utmost love and concern and only in an effort to find out what they truly love. And to top it off, after a day of fine dining, all participants get plenty of playtime outside to work it off.

Clean factories. Way better food.

All of our pet food is made in the heartland of America, at the CJ Foods manufacturing plant. (These guys are the best of the best.) We specifically chose this particular facility based on the incredibly high levels it mandates for "safe food" handling. In fact, as a manufacturer of pet food, it has even received a "Superior" rating from the American Institution of Baking.

Every batch of food is produced according to our very stringent standards. Our promise to each customer is the food that ends up in your pet's bowl is of the absolute highest quality - every, single time. We've never experienced a recall for any of our pet foods, and the plant has never been involved in any outbreak-related recalls. In the (human) food industry alone, that's an amazing track record!

"Regrind" sounds horrible...because it is.

Another unique difference we're rather proud of, and one your pet will certainly enjoy, is the distinct lack of "regrind" product in our food. Yes, regrind.

Many manufacturers often regrind leftover cooked food and then simply add it back into their next batch of products as a filler ingredient. In regards to your pet, this is a crime. It greatly degrades the nutritional value of the food (and taste) in the process. So why in the world would anybody do such a thing? Great question! In a word...money. Regrind is unfortunately a widespread industry technique used for nothing more than profit. It's a horrible cost-cutting procedure that is just plain wrong. (We think your pet would agree.)

Modern science and your pet.

Developing a complete, balanced recipe is of the utmost importance to us. That's why we work closely with nutritionists and veterinarians to create the finest pet food we possibly can. And exciting things are constantly happening in our labs and kitchens!

We begin with the pet food pyramid, identifying premium sources of protein, monounsaturated fats, fiber, and a fine balance of Omega 3, Omega 6, and Omega 9 fatty acids.

Then it starts to get really fun. We incorporate healthy doses of the traditional Mediterranean diet by including extra virgin olive oil, so your pet can reap all the endless benefits that come with it.

That is today's nutritional science working in perfect harmony with traditions passed down from some of our grandparents and great grandparents to create something truly spectacular for your pet.

Ingredients from home and afar. , but we always go to great lengths to ensure every part of every bag of Tuscan Natural is produced in the United States, right down to the very ink on our bags. We are radically American. Ingredients too, come from prime locations all across the country. Blueberries from the Northeast and cranberries from the upper Midwest. Chickens and turkeys only from U.S. producers committed to humanly raised, and hormone free flocks are used in Tuscan Natural. You name it, we believe in home.

But again, in regards to your pet's best interest, that's not always the most desirable. So we have made a conscious decision to get our lamb from New Zealand and our olive oil directly from the Mediterranean (where we think it's just plain better).

Preservatives and chemicals

We're continually monitoring and adjusting each of our recipes to create the absolute safest, healthiest, most delicious pet food available. As a direct result, all our ingredients are preserved exclusively with only natural preservatives.

It should prompt no real concern except in much higher levels. However, once again, in an effort to minimize any of those concerns, rice in our pet food comes primarily from California where it has the least on some of our bags. But today, you will no longer find it in any of our foods. So whats up?

Vitamin K is extremely important to your pet's health. MSB was originally included as a Vitamin K supplement to assure proper levels of Vitamin K was present in our recipes. After rigorous testing, we verified our recipes contained an abundant level of Vitamin K and subsequently, out went the unnecessary supplement. So, when it comes to the next reprint of bags, MSB will be erased entirely AAFCO does however require cat food to contain added taurine, so you will see additional taurine added to our cat recipes.

** A higher quality food grade*

Not always considered 100% human grade, we do use a strikingly high quality of ingredients in all our pet products. Most pet foods out there cannot say the same thing, no matter how fancy the label. Government regulations maintain some pretty wild restrictions when it comes to human food, like the overall shape of a silly carrot for example, or even how big or small it can be before legally being called a carrot. We think that's a bit harsh. Fortunately your pet is pretty intelligent and doesn't really care about that irrelevant stuff.

** Whole meat vs. meal*

The big difference between whole meat and meal is moisture. Lamb meal is made from grinding the lamb, meat and bone, and then drying it. Whole meat enters the plant and is ground up without the drying. That creates an incentive to market whole meat as better simply because whole meat lamb will weigh more than lamb meal. But that difference in weight? It's just moisture

The FDA also says that in order for an ingredient to be listed as part of the recipe on the front of the bag, it must constitute at least 25% of the recipe. So a bag may have a "Lamb & Oatmeal Recipe" label, but the 25% share of the recipe is composed of both of those ingredients, not just the lamb.

When our bag reads "Lamb Meal Recipe", all 25% of that share of the recipe is pure lamb meal.

That's a whole lot more meat for your buck!

** Say No to Insecticides and Hormones*

In a concentrated effort to eliminate insecticides in our pet foods, we use only 100% American turkey and chicken. Not only are they insecticide-free but hormone-free as well.

Conventional chickens are raised in commercial chicken farms; packing over 500,000 animals into close quarters where they eat genetically modified (GM) grains (including soy) that have been raised with pesticides and fertilizers. These birds are given growth hormones as well, to make them heavier. The harsh reality is that all of these substances can get passed down to your pet through their food.

So we take the precautions to eliminate it at the very start.

When benefits expire

A question we all wonder about now and then is the veracity of "best by" dates. Should you throw away food on the "best by" date? Just so you are aware, the food will still be delicious and beneficial for your pet for at least another four months until the vitamins slowly begin to degrade. So, if you're current food indicates it's a little past the expiration date, have no fear!

A satisfied pet (and owner) is our reward!

Stay informed of Discounts and Promotions!

Sign up for our mailing list and be the first to know about discounts, promotions and innovations.

Click to find out more.



We also offer discounts under our Frequent Buyer Program. Purchase 12 bags of Tuscan Natural, and you'll get one free! Just clip the UPC on the back of the bag under the ingredient list and hand them to your local seller. And if you check with your neighborhood retailer, you may find even more goodies, independent

Why Do Dogs Eat Grass?

Dogs love to munch away on grass, and some even make it part of



their daily routine. Fortunately, most experts believe it isn't something you should worry about. So why exactly do they gobble up that green stuff in your yard?

But they're not like your garden-variety omnivores, either. For tens of thousands of years, these opportunistic scavengers have devoured anything and everything, as long as it fulfilled their basic dietary requirements. The modern dog, partly because of evolution and domestication, is no longer like its ancestors, which frequently ate their prey entirely, including the stomach contents of plant-eating animals. Instead, dogs today seek out plants as an alternative food source. Most commonly the plant is grass.

Instead, dogs today seek out plants as an alternative food source. Most commonly the plant is grass -- since that is what is closest at hand -- but wild canines are known to eat fruits, berries, and other vegetable matter, too. Clearly, dogs can find their nutrients in a wide range of plant foods, but that doesn't explain why Fido usually throws up after eating grass

Nutritional Necessity Whatever the reason may be, most experts see no danger in letting your dog eat grass. In fact, grass contains essential nutrients that a dog might crave, especially if it's on a commercial diet. If you notice that your dog has been munching away



on grass or houseplants, then you may want to introduce natural herbs or cooked vegetables into its diet. Dogs aren't finicky like cats, but they're not too fond of raw veggies either. They're kind of like big furry kids that way.

So, when you think about it, grass munching isn't that bad at all. However, watch out for a sudden increase in grass eating; it could be a sign of a more serious underlying illness that your dog is trying to self treat, and that requires immediate veterinary assistance.

You may also want to buy a small tray of grass just for the dog, or start an herbal home garden. This will give your poor pooch an alternative to the outdoor grass and landscaping, the eating of which could lead to accidental ingestion of pesticides, herbicides, or chemicals that have been used to treat your (or your neighbor's) yard.

Grass eating among our canine friends has a number of theories as to origin. I get this question many times a year, and as yet cannot come up with a meaningful single reason. I can say that I've seen grass chewers on occasion get a good nasal cleanse, as the thick blade of grass occasionally gets on the wrong track and scurries out an unsuspecting nasal passage. It's highly unlikely the intent is to cleanse that particular orifice, however!

Dogs do not have the means to digest grass, as they lack the enzymes needed to break down the fibres. Thus, there is little nutritional value in it for them. One reason for eating grass may be

due to a feeling of nausea. It is possible that dogs learn this is a temporary solution for stomach irritation.

On occasion, I have seen dogs lick at the air, often showing swallowing behaviour, then rush out to the great outdoors to seek out a thick patch of the green stuff and furiously chomp and chomp until the urge abates. Then promptly throw up. On following these dogs endoscopically, they often

have an inflammatory condition in their stomachs or redness around the lower esophagus, which can indicate gastric reflux or inflammatory bowel disease. The situation can be troubling

for the owner as the dog is often quite restless before getting out to graze. If your dog looks as if

he or she is irritated and extends the neck and begins repeated swallowing motions, it may be time to visit your veterinarian to check out what might be happening. These conditions are treatable with either homeopathic medical intervention or conventional therapies. Diet may also play a role in the condition. A thorough review is in order. Some dogs can also develop a form of stereotypy behaviour (obsessive-compulsive disorder) and become fixated on grass chewing, but this is relatively rare.

Then there are the select few who search diligently for that particular luscious, thick, juicy blade and then gently savour it. Only the finest blades for me, thank you, and only of particular types. These dogs seem to enjoy their habit and do not suffer any of the previously-reported repercussions, such as vomiting. Grass does not seem to hurt them as long as it doesn't contain herbicides or other toxins.

For those with a scientific bent, an additional theory related to the grass-eating behaviour of our

four legged companions has to do with their evolutionary past. For ancestral dogs to have survived successfully, they would have needed good hunting abilities in order to feed and

nourish their young and survive as a pack. Grass eating may have evolved to help conceal their scent from their prey in the same way that rolling in foul offal is sometimes thought to. Another common theory is that dogs will eat indigestible matter if they are excessively hungry

or if their nutrition is poor, so this must always be a consideration. If you are preparing homemade food, be sure to consult a professional to make sure the nutritional balance is correct.

Dogs are more omnivorous than cats, and many would also like to eat far more than they're fed. In the absence of a midday meal some may simply enjoy the process of eating. One can never rule out that for some, a nice patch of tasty clean crabgrass may simply give the momentary impression of an afternoon snack in the sun! ■

Often a dog or cat will be found lacking a nutrient their body needs that they or we have no way to know about, so experimenting with some green herbs may be worthwhile; like [wheat grass, barley, pumpkin seeds; the list is endless and may

Dog Health Tips



need to done often to get the right amount of ingredients. A lack of certain probiotics or some vitamins or supplements common too



**Oct Day classes begin week of 10-19-15.
Now taking registrations;**

Go to websites classes page download and print off a form to send.

Call Diann @ 551-480-6987

One will be gladly sent to you along with info or questions and answers



PUPPY MANNERS CLASS

Begins on Mon. Oct 19, 2015; 12 p.m.

6 weeks for the whole course, with discounts to continue education



Puppies from 9 weeks to 6 months.

Drop ins taken @ \$25.00 a class with pre approval.

Training Tips



The most important time of your dog's life. Known as a "critical period" A time you won't get back for your pup and will affect the life span of your new fiend. When a puppy needs to be socialized to other puppies, people, new things, and new places and learn manners that will carry him through his whole life. You know they don't come socialized and already trained and it can be a trying time for your whole family. At puppy class The Instructor will have the advice and ideas to help you get through these trying periods. You don't have to go it alone.

Social skills, manners, need to be sought out and that can be difficult. At Diann's Happy Tails Puppy Manners class your puppy will learn all the basic manners needed. He will get the social skills with other puppies during the off leash puppy play time. He will get the exposure to new people and have a wonderful time. It requires at least one set of vaccinations at the start of class.

You can go to my website and in the class section will be printable forms to print & send Or, contact Diann @ 541-480-887 & I will be happy to send you one & answer any question s

Pre registration & Current vaccintions are required.
Bring your puppy on a leash with a secure buckle collar, to the first class.

No choke chains or prong collars.
Rug, or blanket for your puppies ground work.
Small bite size training treats. Please do not feed your puppy 2 hours before class.

NO RETRACTABLE LEADS ARE ALLOWED. Please have a name tag on your puppy.



BASIC MANNERS CLASS

Begins Tues. 10-20-15 @ 12 p.m.

60 minutes a class for 6 weeks; Discounts to continue education for your dog

No drop ins

BASIC MANNERS & OBEDIENCE

This class is designed for all ages and breeds. All the basic Manners are covered: sit, down, stay, leash walking, recall, name attention, not jumping and much more. You will learn how to communicate with your dog, how to have a happy well mannered dog that you can take places and be proud of.



Limited registration.

Pre registration and current vaccinations are required.

TO BE PREPARED FOR THE BASIC CLASS YOU NEED:

A good secure buckle collar and leash. Leash may be either 4 to 6 feet.

Rug or blanket for placement command.

Small bite size training treats. Please do not feed your dog an hour before class.

NO RETRACTABLE LEADS ALLOWED. Please have a name tag on

INTRO TO INTERMEDIATE LEVEL CLASS

Begins on 10-21-15 @ 12 p.m.

Cost is \$65.00

Due to Thanksgiving the following week



This Intermediate will be an Intro

to the Intermediate class with

4 classes instead of 6

You will get the idea so you can practice all

winter and sign up for the next 6 week one



Intermediate Class will pick up where Basic left off with fine tuning all the commands. Perfecting the Heel, Recalls, lead walking, and learning new commands and hand signals. Every dog loves a challenge and the more they learn the more they want to learn. They will be as smart as we make them.

You will be able to brag about the new and fun things your dog and you can do. It is a great feeling to be able to show off the new heel finishes, hand signals and more. Advanced Level is your next class after graduating Intermediate with a discount.

REQUIRED FOR INTERMEDIATE LEVEL CLASS

- **PRE REGISTRATION AND PRE PAY WITH DOG'S AT FIRST CLASS**
- *Vaccines for age of dog, with Rabies by 6 months*
- *Secure collar, dependable training lead; training treats*

Have a favorite dog person? or a favorite dog? Cat? Get your own dog's gifts for Christmas? or Just because? Look no further than Diann's

Plan ahead with what you might want & It will be ordered;

Get a gift card for a class at 30% off.

Some idea's are: much more to add

